

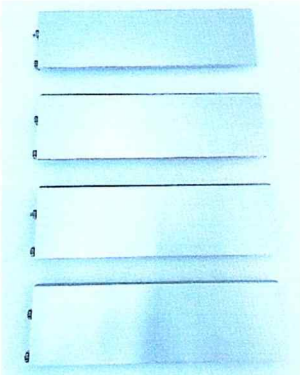
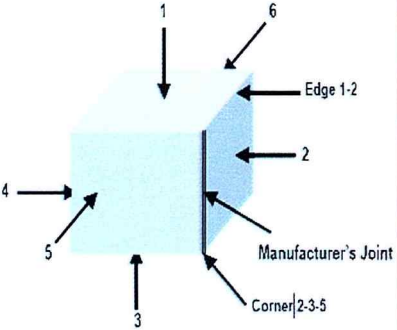
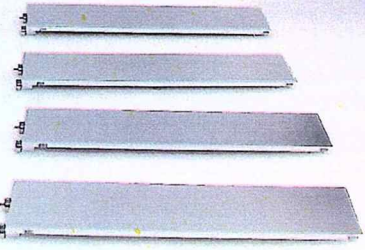
瀚兴精密模具 (上海) 有限公司

Hansin Precision Engineering (Shanghai) Co., Ltd

自由落体实验结果 Packaging Free Fall Test Report

序号/零件编号 Part Number	20097832	材质 Material	ADC12	表面处理 Surface Treatment	Paint LUMINOUS SILVER
纸箱内径 Carton internal diameter	L36cm X W15cm X H15cm(#39)			版本号/Rev	A01

3D产品图

	1. 在进行损伤试验之前, 先检查零件表面 1. Inspect the part surface before proceeding for damage test		4. 选择1m高度进行自由落体测试。 4. Select the 1m height for the free fall test.
	2. 按照包装SOP将零件装入纸箱。在进行跌落试验之前, 检查纸箱外观, 确保外箱上没有任何缺陷。 2. Packed the part into the carton box as per packaging SOP. Check the carton box appearance to ensure there is not any defective on box before proceeding for drop test.		5. 纸箱将为每个面(6个面), 边(3个边)和角(1个角)自由落体。记录箱体损坏情况 5. Box will be free fall for every face (6 faces), edge (3 edges) and corner (1 corner). Record the damage of box
	3. 对纸箱上的6个面、3个边和1个角做标记。 3. Make a marking for all 6 faces, 3 edges and 1 corner on the carton box.		6. 将零件从纸箱中取出并检查。如果零件没有损坏, 说明包装方法和材料通过了测试。 6. Remove the part from the box and check. if there is no damage on part, the packaging method and material had passed the test

实验注意事项 Notes

1: 实验前, 产品外观无碰伤, 变形, 划伤等外力造成的不良. 包装完好无任何破损。

1. Ensure no damage/distortion/scratches etc to parts and packaging materials.

2: 实验后对包装及产品仔细检查, 对实验过程中造成的碰伤等不良进行标识、记录,

2. Inspect and record both the parts and packaging material for damages during and after test.

实验结果	Accepted 合格	☒	Rejected 不合格	☐
编制人/日期 Prepare and tested by	楚力海 2023.06.20	审核人/日期 Reviewed by	品质部	2023.06.20